

ECE/CS 3700: Fundamentals of Digital System Design

Chris J. Myers

Lecture 8: Optimized Implementation of Logic Circuits

Introduction

- Chapter 2 shows how to find a lowest-cost implementation using algebraic manipulation or Karnaugh maps.
- These methods do not scale well for larger circuits.
- Even when CAD tools are used, important to know what they are doing, so they can be configured properly.
- This chapter briefly introduces some of the logic synthesis algorithms used by these tools.
 - Multilevel synthesis
 - Alternative representations of logic functions
 - Optimization methods based on these representations

Multilevel Synthesis

- SOP or POS implementations are two-level circuits.
- Depending on technology, not always most efficient or even realizable (*fan-in problem*).
- Instead need to derive a *multilevel* implementation.
 - Factoring
 - Functional decomposition

Factoring

$$f(x_1, \dots, x_7) = x_1 x_3 \bar{x}_6 + x_1 x_4 x_5 \bar{x}_6 + x_2 x_3 x_7 + x_2 x_4 x_5 x_7$$

Factoring

$$f(x_1, \dots, x_7) = x_1 x_3 \bar{x}_6 + x_1 x_4 x_5 \bar{x}_6 + x_2 x_3 x_7 + x_2 x_4 x_5 x_7$$

Five 4-input LUTs!

Factoring

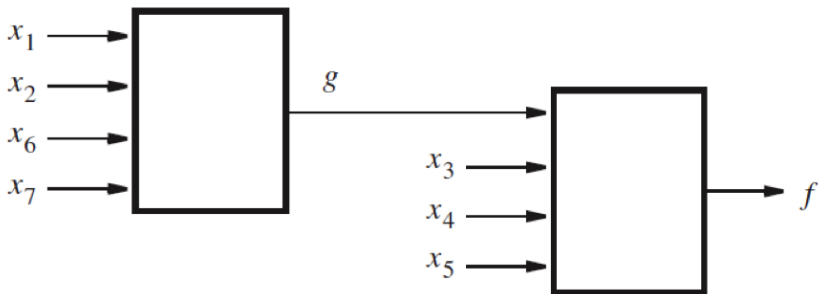
$$\begin{aligned}f(x_1, \dots, x_7) &= x_1 x_3 \bar{x}_6 + x_1 x_4 x_5 \bar{x}_6 + x_2 x_3 x_7 + x_2 x_4 x_5 x_7 \\&= x_1 \bar{x}_6 (x_3 + x_4 x_5) + x_2 x_7 (x_3 + x_4 x_5)\end{aligned}$$

Factoring

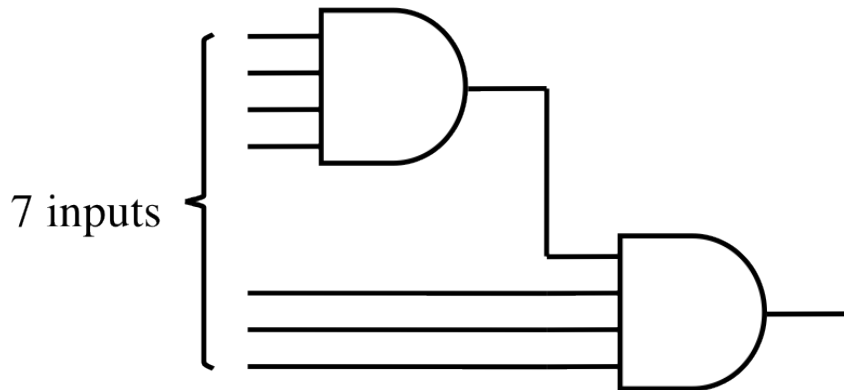
$$\begin{aligned}f(x_1, \dots, x_7) &= x_1 x_3 \bar{x}_6 + x_1 x_4 x_5 \bar{x}_6 + x_2 x_3 x_7 + x_2 x_4 x_5 x_7 \\&= x_1 \bar{x}_6 (x_3 + x_4 x_5) + x_2 x_7 (x_3 + x_4 x_5) \\&= (x_1 \bar{x}_6 + x_2 x_7)(x_3 + x_4 x_5)\end{aligned}$$

Factoring

$$\begin{aligned}f(x_1, \dots, x_7) &= x_1 x_3 \bar{x}_6 + x_1 x_4 x_5 \bar{x}_6 + x_2 x_3 x_7 + x_2 x_4 x_5 x_7 \\&= x_1 \bar{x}_6 (x_3 + x_4 x_5) + x_2 x_7 (x_3 + x_4 x_5) \\&= (x_1 \bar{x}_6 + x_2 x_7) (x_3 + x_4 x_5)\end{aligned}$$



Using 4-input AND Gates to Realize a 7-input Product Term



A Factored Circuit

$$f = x_1 \bar{x}_2 x_3 \bar{x}_4 x_5 x_6 + x_1 x_2 \bar{x}_3 \bar{x}_4 \bar{x}_5 x_6$$

A Factored Circuit

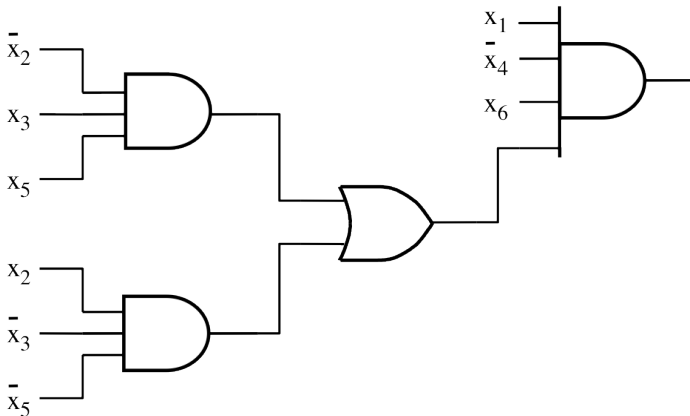
$$f = x_1 \bar{x}_2 x_3 \bar{x}_4 x_5 x_6 + x_1 x_2 \bar{x}_3 \bar{x}_4 \bar{x}_5 x_6$$

$$f = x_1 \bar{x}_4 x_6 (\bar{x}_2 x_3 x_5 + x_2 \bar{x}_3 \bar{x}_5)$$

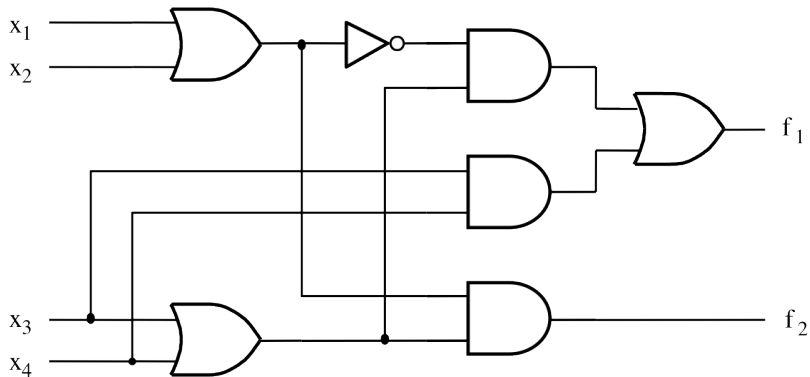
A Factored Circuit

$$f = x_1 \bar{x}_2 x_3 \bar{x}_4 x_5 x_6 + x_1 x_2 \bar{x}_3 \bar{x}_4 \bar{x}_5 x_6$$

$$f = x_1 \bar{x}_4 x_6 (\bar{x}_2 x_3 x_5 + x_2 \bar{x}_3 \bar{x}_5)$$



A Multilevel Circuit with Gate Sharing



Impact on Wiring Complexity

- Space on chip is used by gates and wires.
- Wires can be a significant portion.
- Each literal corresponds to a wire.
- Factoring reduces literal count, so it can also reduce wiring complexity.

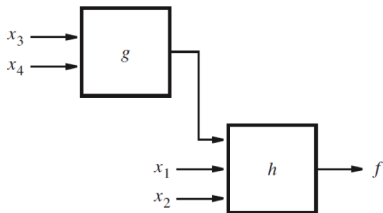
Functional Decomposition

- Multilevel circuits often require less area.
- Complexity is reduced by decomposing 2-level function into subcircuits.
- Subcircuit implements function that may be used in multiple places.
- Reduces cost but increase propagation delay.

Functional Decomposition Example

x_1x_2		$\bar{g}$	1	g
x_3x_4	00	01	11	10
00	0	1	1	0
01	0	0	1	1
11	0	1	1	0
10	0	0	1	1

(a) Subfunctions



(b) The structure of decomposition

x_1x_2		00	01	11	10
g	0	0	1	1	0
	1	0	0	1	1

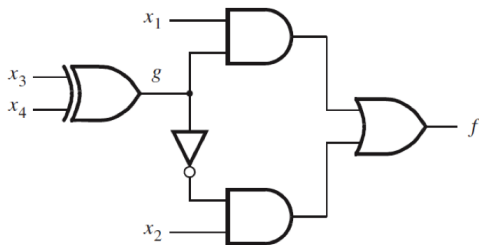
$x_2\bar{g}$ points to the cell (0, 01) containing 1.
 x_1g points to the cell (1, 11) containing 1.

(c) Karnaugh map for $h(x_1, x_2, g)$

Functional Decomposition Example

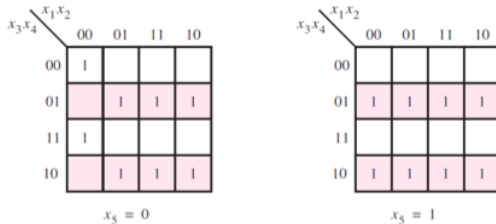
x_1x_2					
x_3x_4	00	01	11	10	
00	0	1	1	0	$x_2\bar{x}_3\bar{x}_4$
01	0	0	1	1	$x_1\bar{x}_3x_4$
11	0	1	1	0	$x_2x_3x_4$
10	0	0	1	1	$x_1x_3\bar{x}_4$

(a) Product terms



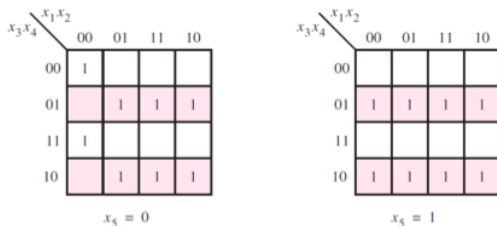
(b) Multilevel circuit

Another Functional Decomposition Example



(a) Karnaugh map for the function f

Another Functional Decomposition Example



(a) Karnaugh map for the function f

$$g(x_1, x_2, x_5) = x_1 + x_2 + x_5$$

Another Functional Decomposition Example

x_1x_2					
x_3x_4	00	01	11	10	
00	1				
01		1	1	1	
11	1				
10		1	1	1	

$x_5 = 0$

x_1x_2					
x_3x_4	00	01	11	10	
00					
01	1	1	1	1	
11					
10	1	1	1	1	

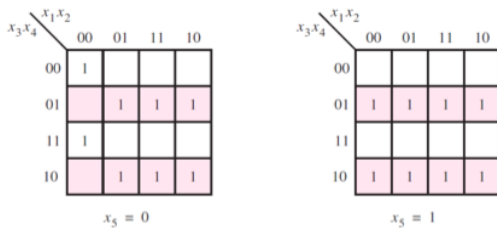
$x_5 = 1$

(a) Karnaugh map for the function f

$$g(x_1, x_2, x_5) = x_1 + x_2 + x_5$$

$$k(x_3, x_4) = \bar{x}_3x_4 + x_3\bar{x}_4 = x_3 \oplus x_4$$

Another Functional Decomposition Example



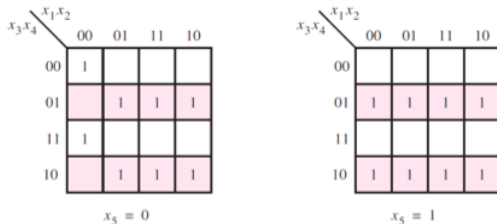
(a) Karnaugh map for the function f

$$g(x_1, x_2, x_5) = x_1 + x_2 + x_5$$

$$k(x_3, x_4) = \bar{x}_3x_4 + x_3\bar{x}_4 = x_3 \oplus x_4$$

$$f(x_1, x_2, x_3, x_4, x_5) = h[g(x_1, x_2, x_5), k(x_3, x_4)]$$

Another Functional Decomposition Example



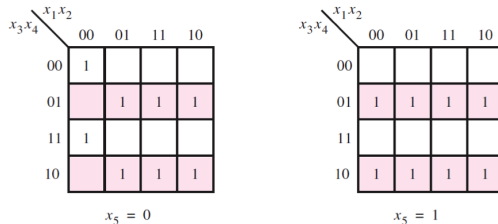
(a) Karnaugh map for the function f

$$g(x_1, x_2, x_5) = x_1 + x_2 + x_5$$

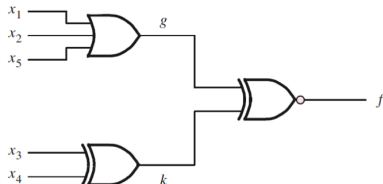
$$k(x_3, x_4) = \bar{x}_3x_4 + x_3\bar{x}_4 = x_3 \oplus x_4$$

$$\begin{aligned} f(x_1, x_2, x_3, x_4, x_5) &= h[g(x_1, x_2, x_5), k(x_3, x_4)] \\ &= kg + \bar{k}\bar{g} = \overline{k \oplus g} \end{aligned}$$

Another Functional Decomposition Example



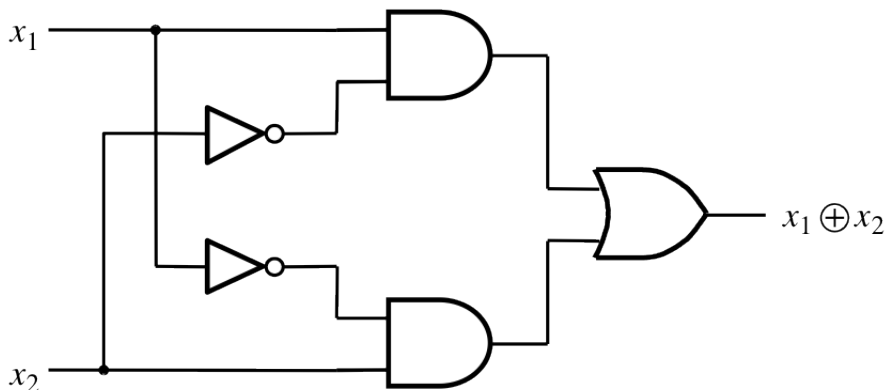
(a) Karnaugh map for the function f



(b) Circuit obtained using decomposition

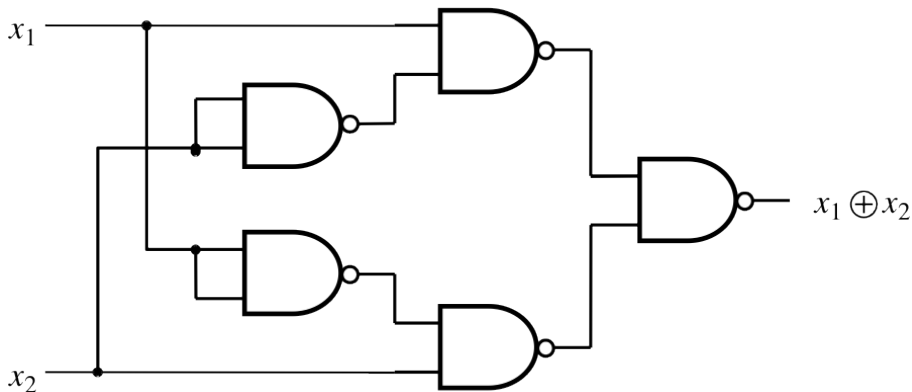
Cost = 10 while minimum-cost SOP = 55

Implementation of an XOR



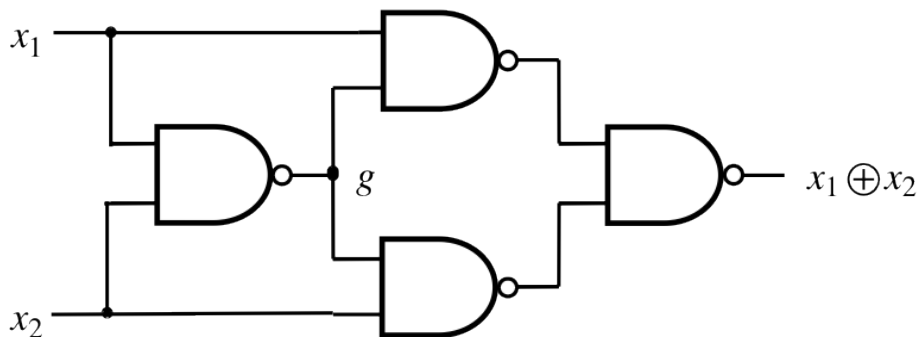
(a) Sum-of-products implementation

Implementation of an XOR



(b) NAND gate implementation

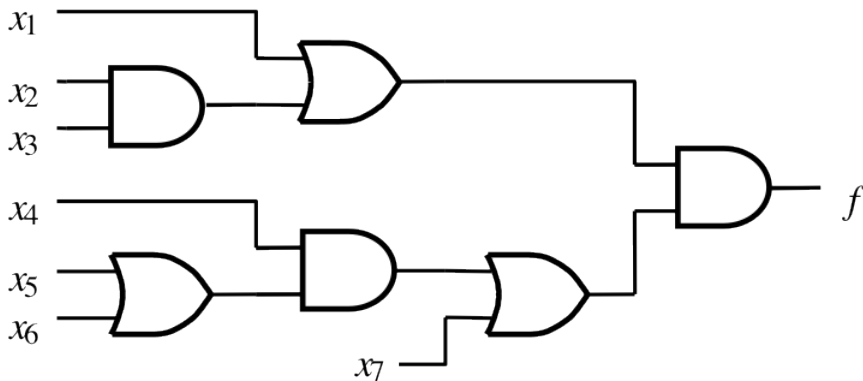
Implementation of an XOR



(c) Optimal NAND gate implementation

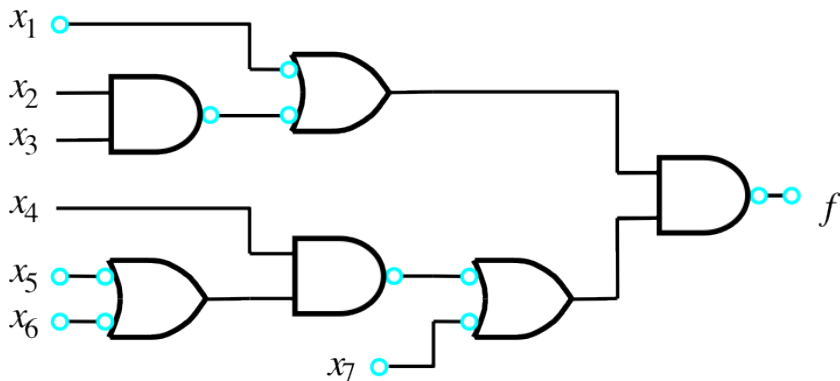
- Functional decomposition is a powerful technique for reducing circuit complexity.
- However, enormous numbers of possible subfunctions leads to necessity for heuristic algorithms.

Conversion to a NAND-gate Circuit



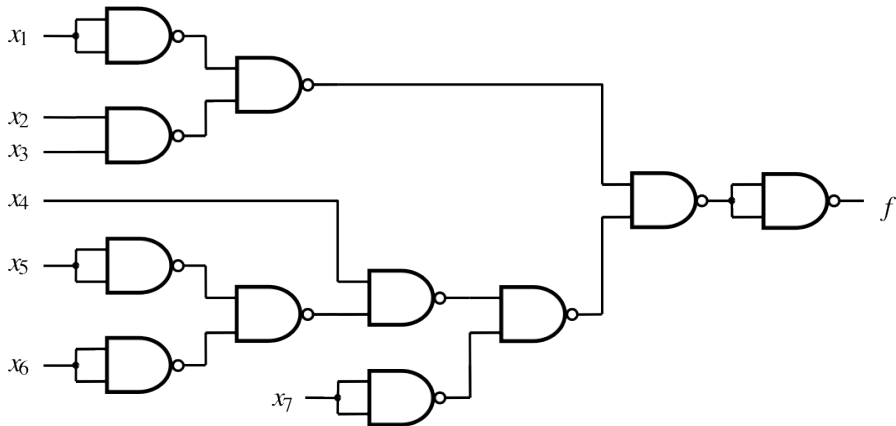
(a) Circuit with AND and OR gates

Conversion to a NAND-gate Circuit



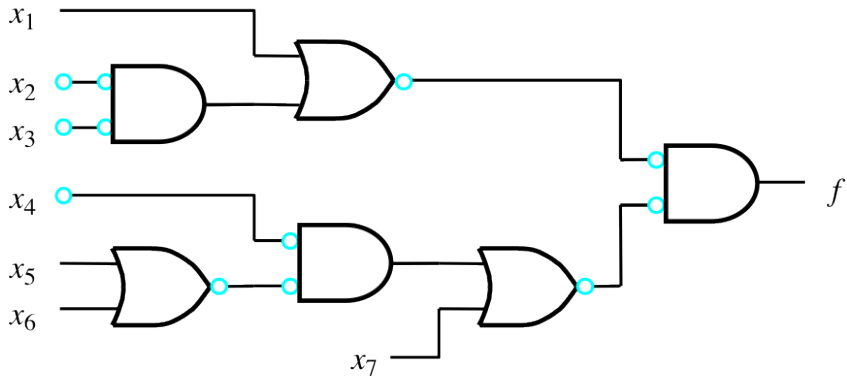
(b) Inversions needed to convert to NANDs

Conversion to a NAND-gate Circuit



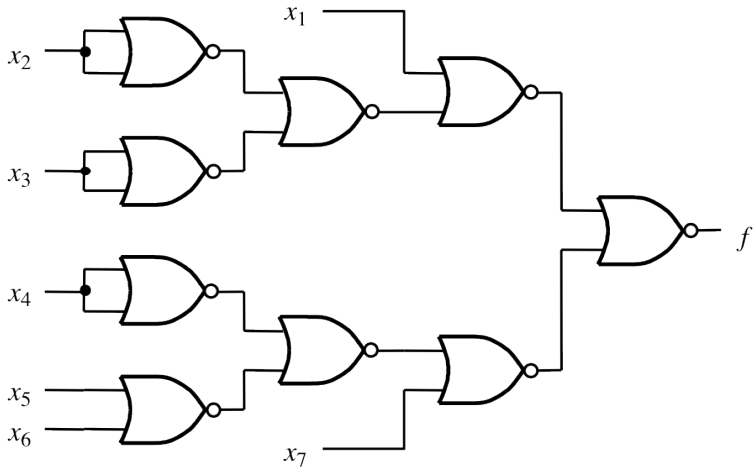
(c) NAND-gate circuit

Conversion to a NOR-gate Circuit



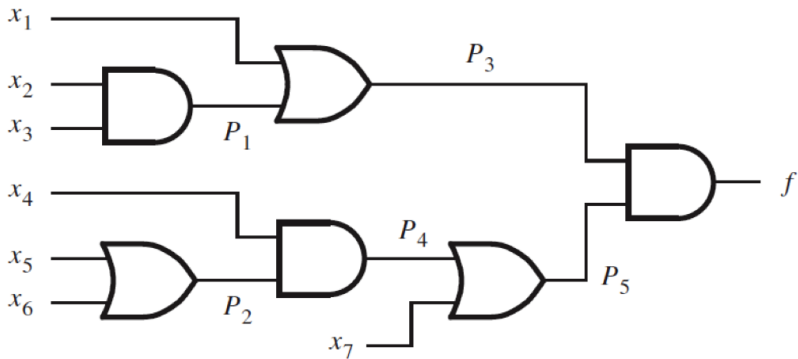
(a) Inversions needed to convert to NORs

Conversion to a NOR-gate Circuit



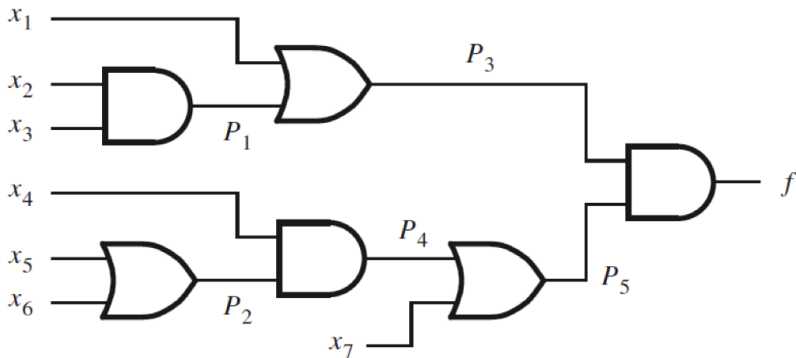
(b) NOR-gate circuit

Circuit Example for Analysis



$$P_1 = x_2 x_3$$

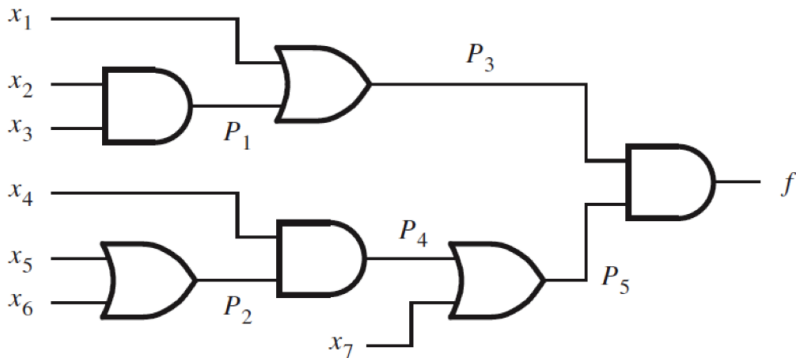
Circuit Example for Analysis



$$P_1 = x_2 x_3$$

$$P_3 = x_1 + P_1 = x_1 + x_2 x_3$$

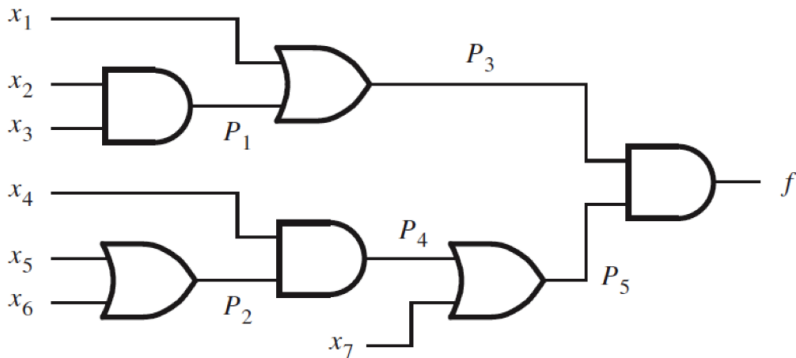
Circuit Example for Analysis



$$P_3 = x_1 + P_1 = x_1 + x_2x_3$$

$$P_2 = x_5 + x_6$$

Circuit Example for Analysis

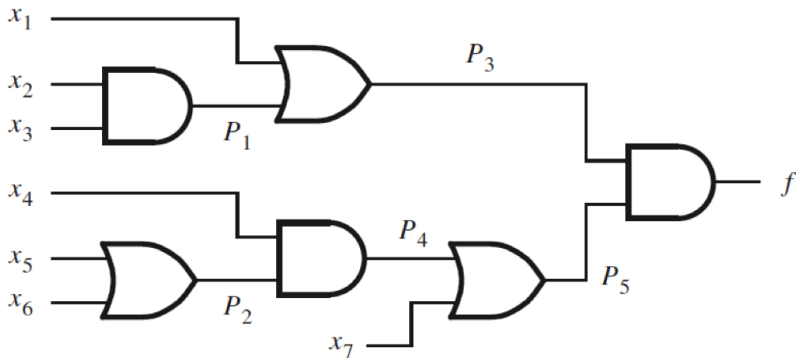


$$P_3 = x_1 + P_1 = x_1 + x_2x_3$$

$$P_2 = x_5 + x_6$$

$$P_4 = x_4P_2 = x_4(x_5 + x_6)$$

Circuit Example for Analysis

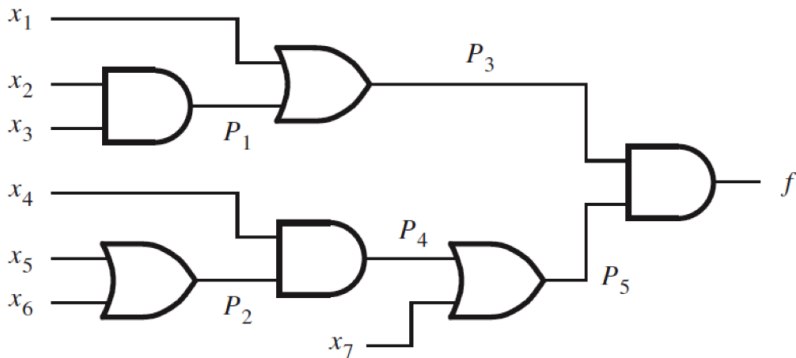


$$P_3 = x_1 + P_1 = x_1 + x_2x_3$$

$$P_4 = x_4P_2 = x_4(x_5 + x_6)$$

$$P_5 = P_4 + x_7 = x_4(x_5 + x_6) + x_7$$

Circuit Example for Analysis

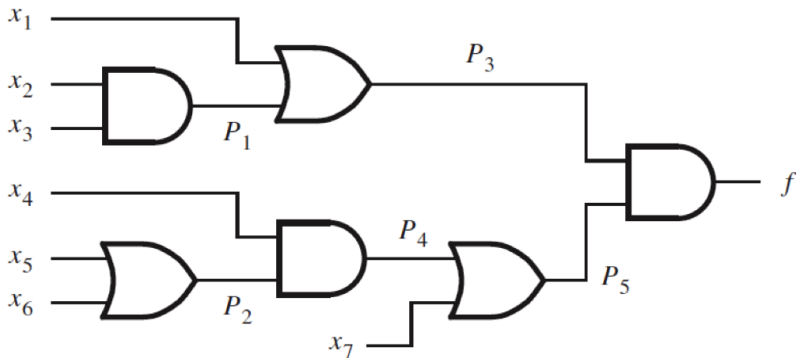


$$P_3 = x_1 + P_1 = x_1 + x_2x_3$$

$$P_5 = P_4 + x_7 = x_4(x_5 + x_6) + x_7$$

$$f = P_3P_5 = (x_1 + x_2x_3)(x_4(x_5 + x_6) + x_7)$$

Circuit Example for Analysis



$$\begin{aligned} f &= P_3 P_5 = (x_1 + x_2 x_3)(x_4(x_5 + x_6) + x_7) \\ &= x_1 x_4 x_5 + x_1 x_4 x_6 + x_1 x_7 + x_2 x_3 x_4 x_5 + x_2 x_3 x_4 x_6 + x_2 x_3 x_7 \end{aligned}$$

- *espresso* - finds exact and heuristic solutions to the 2-level synthesis problem.
- *sis* - performs multilevel logic synthesis.
- Numerous commercial CAD packages are available from Cadence, Mentor, Synopsys, and others.

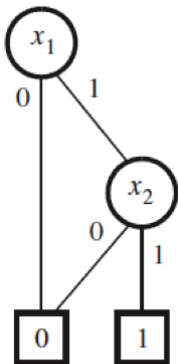
Logic Function Representation

- Truth tables
- Algebraic expressions
- Venn diagrams
- Karnaugh maps
- Binary decision diagrams (BDDs)
- n -dimensional cubes

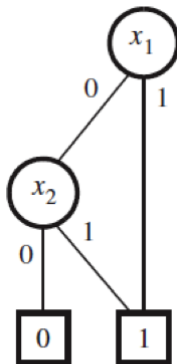
Logic Function Representation

- Truth tables
- Algebraic expressions
- Venn diagrams
- Karnaugh maps
- Binary decision diagrams (BDDs)
- n -dimensional cubes

Binary Decision Diagrams (BDDs)



(a) AND

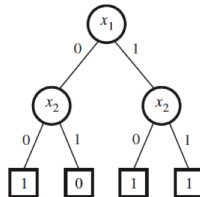


(b) OR

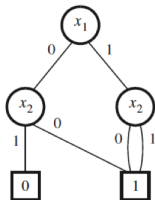
Derivation of a BDD

x_1	x_2	f
0	0	1
0	1	0
1	0	1
1	1	1

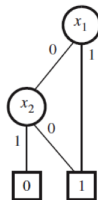
(a) Truth table



(b) Decision tree

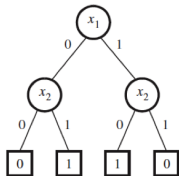


(c) Reducing nodes

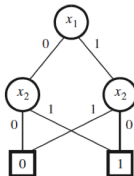


(d) BDD

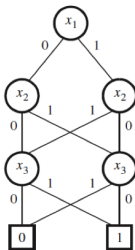
Derivation of BDDs for XOR Functions



(a) Decision tree



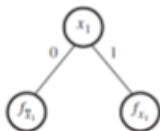
(b) BDD



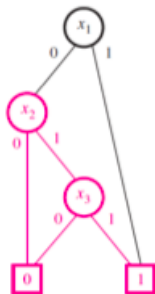
(c) 3-input BDD

Derivation of BDDs Using Shannon's Expansion

$$f = x_1 + x_2x_3$$



(a) Expansion using x_1

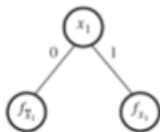


(b) BDD ordered x_1, x_2, x_3

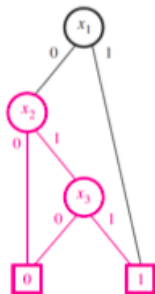
Derivation of BDDs Using Shannon's Expansion

$$f = x_1 + x_2x_3$$

$$f_{\bar{x}_1} = x_2x_3$$



(a) Expansion using x_1



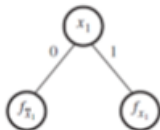
(b) BDD ordered x_1, x_2, x_3

Derivation of BDDs Using Shannon's Expansion

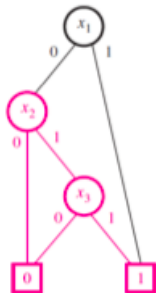
$$f = x_1 + x_2x_3$$

$$f_{\bar{x}_1} = x_2x_3$$

$$f_{x_1} = 1$$



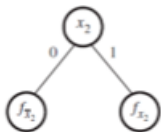
(a) Expansion using x_1



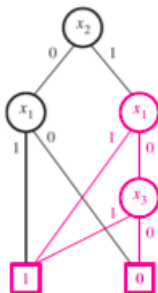
(b) BDD ordered x_1, x_2, x_3

Derivation of BDDs Using Shannon's Expansion

$$f = x_1 + x_2x_3$$



(c) Expansion using x_2

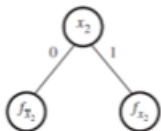


(d) BDD ordered x_2, x_1, x_3

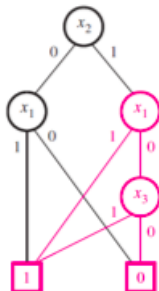
Derivation of BDDs Using Shannon's Expansion

$$f = x_1 + x_2x_3$$

$$f_{\bar{x}_2} = x_1$$



(c) Expansion using x_2



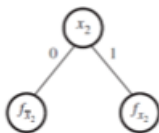
(d) BDD ordered x_2, x_1, x_3

Derivation of BDDs Using Shannon's Expansion

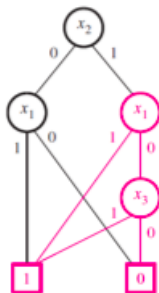
$$f = x_1 + x_2x_3$$

$$f_{\overline{x_2}} = x_1$$

$$f_{x_2} = x_1 + x_3$$



(c) Expansion using x_2



(d) BDD ordered x_2, x_1, x_3

Reordering the Nodes in a BDD

Diagram (a) shows a BDD with nodes x_2 , x_1 , x_1 , and x_3 . The root node x_2 has two children, both labeled x_1 . The left x_1 node has two children: a terminal node 1 (labeled 1) and a node x_3 (labeled 0). The right x_1 node has two children: a node x_3 (labeled 1) and a terminal node 0 (labeled 0). A dashed red line is drawn between the top level (x_2) and the bottom levels (x_1 , x_3).

(a) BDD ordered x_2, x_1, x_3

x_1	x_2	Node
0	0	0
0	1	x_3
1	0	1
1	1	1

(b) Truth table

Diagram (c) shows a BDD with nodes x_1 , x_2 , x_2 , and x_3 . The root node x_1 has two children, both labeled x_2 . The left x_2 node has two children: a terminal node 0 (labeled 0) and a node x_3 (labeled 1). The right x_2 node has two children: a node x_3 (labeled 0) and a terminal node 1 (labeled 1). A dashed red line is drawn between the top level (x_1) and the bottom levels (x_2 , x_3).

(c) Order x_1, x_2, x_3

Chris J. Myers (Lecture 8: Optimization)

ECE/CS 3700: Digital System Design

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Derivation of a BDD Using Shannon Expansion

$$f = x_1x_3 + x_1x_4 + x_2x_4 + x_2x_3 + \bar{x}_1\bar{x}_2x_3x_4$$

Derivation of a BDD Using Shannon Expansion

$$\begin{aligned}f &= x_1 x_3 + x_1 x_4 + x_2 x_4 + x_2 x_3 + \bar{x}_1 \bar{x}_2 x_3 x_4 \\f_{\bar{x}_1} &= x_2 x_4 + x_2 x_3 + \bar{x}_2 x_3 x_4\end{aligned}$$

Derivation of a BDD Using Shannon Expansion

$$f = x_1 x_3 + x_1 x_4 + x_2 x_4 + x_2 x_3 + \bar{x}_1 \bar{x}_2 x_3 x_4$$

$$f_{\bar{x}_1} = x_2 x_4 + x_2 x_3 + \bar{x}_2 x_3 x_4$$

$$f_{\bar{x}_1 \bar{x}_2} = x_3 x_4$$

Derivation of a BDD Using Shannon Expansion

$$f = x_1 x_3 + x_1 x_4 + x_2 x_4 + x_2 x_3 + \bar{x}_1 \bar{x}_2 x_3 x_4$$

$$f_{\bar{x}_1} = x_2 x_4 + x_2 x_3 + \bar{x}_2 x_3 x_4$$

$$f_{\bar{x}_1 \bar{x}_2} = x_3 x_4$$

$$f_{\bar{x}_1 x_2} = x_4 + x_3$$

Derivation of a BDD Using Shannon Expansion

$$f = x_1 x_3 + x_1 x_4 + x_2 x_4 + x_2 x_3 + \bar{x}_1 \bar{x}_2 x_3 x_4$$

$$f_{\bar{x}_1} = x_2 x_4 + x_2 x_3 + \bar{x}_2 x_3 x_4$$

$$f_{\bar{x}_1 \bar{x}_2} = x_3 x_4$$

$$f_{\bar{x}_1 x_2} = x_4 + x_3$$

$$f_{x_1} = x_3 + x_4 + x_2 x_4 + x_2 x_3$$

Derivation of a BDD Using Shannon Expansion

$$f = x_1x_3 + x_1x_4 + x_2x_4 + x_2x_3 + \bar{x}_1\bar{x}_2x_3x_4$$

$$f_{\bar{x}_1} = x_2x_4 + x_2x_3 + \bar{x}_2x_3x_4$$

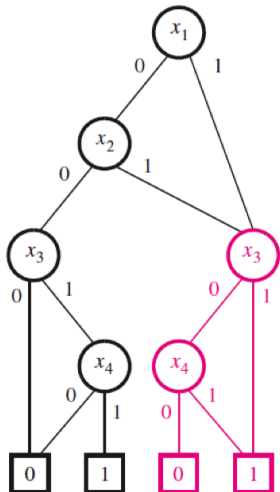
$$f_{\bar{x}_1\bar{x}_2} = x_3x_4$$

$$f_{\bar{x}_1x_2} = x_4 + x_3$$

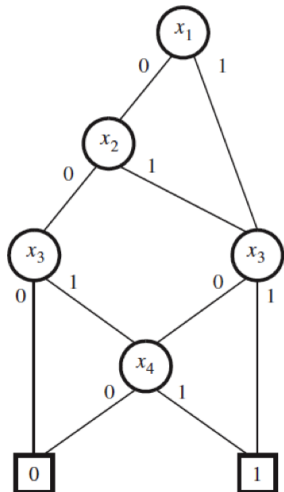
$$f_{x_1} = x_3 + x_4 + x_2x_4 + x_2x_3$$

$$= x_3 + x_4$$

Derivation of a BDD Using Shannon Expansion



(a) Diagram



(b) BDD

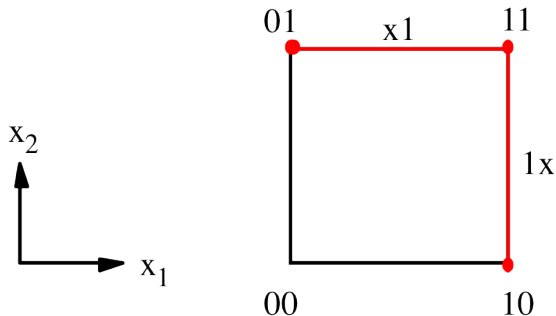
Practical Use of BDDs

- BDDs provide an efficient *canonical* representation of a Boolean function.
- Easily manipulated using *BDD packages* such as BuDDy or CUDD.
- A common data structure used in many logic synthesis tools.

Logic Function Representation

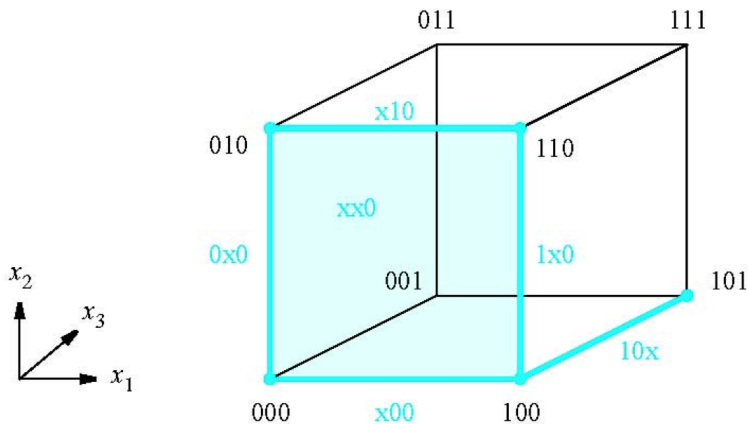
- Truth tables
- Algebraic expressions
- Venn diagrams
- Karnaugh maps
- Binary decision diagrams (BDDs)
- *n*-dimensional cubes

Representation of $f(x_1, x_2) = \sum m(1, 2, 3)$

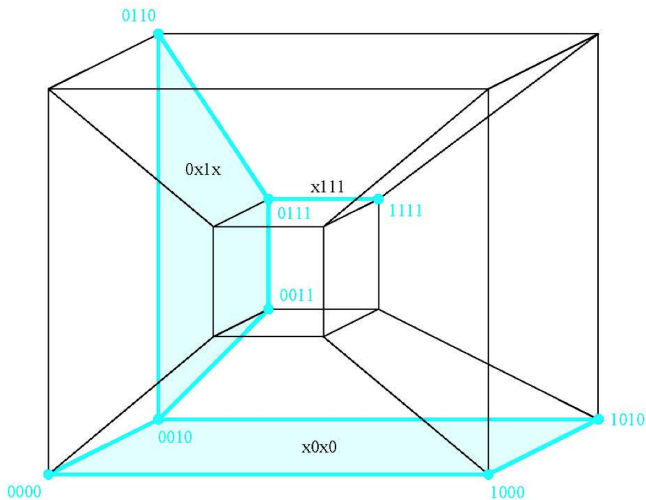


x_1	x_2	f
0	0	0
0	1	1
1	0	1
1	1	1

Representation of $f(x_1, x_2, x_3) = \sum m(0, 2, 4, 5, 6)$



Representation of

$$f(x_1, x_2, x_3, x_4) = \sum m(0, 2, 3, 6, 7, 8, 10, 15)$$


n-Dimensional Hypercube

- Function of n variables maps to n -cube.
- *Size* of a cube is number of vertices.
- A cube with k x's consists of 2^k vertices.
- n -cube has 2^n vertices.
- 2 vertices are adjacent if they differ in one coordinate.
- Each vertex in n -cube adjacent to n others.

Optimization Based on Cubical Representation

- Optimization techniques often use cubical representation.
- Can be programmed and used efficiently in CAD tools.
- Example: Quine-McCluskey tabular method for minimization.

Generation of Prime Implicants

List 1

0	0 0 0 0	✓
4	0 1 0 0	✓
8	1 0 0 0	✓
10	1 0 1 0	✓
12	1 1 0 0	✓
11	1 0 1 1	✓
13	1 1 0 1	✓
15	1 1 1 1	✓

List 2

0,4 0,8	0 x 0 0 x 0 0 0	✓ ✓
8,10 4,12 8,12	1 0 x 0 x 1 0 0 1 x 0 0	✓ ✓
10,11 12,13	1 0 1 x 1 1 0 x	
11,15 13,15	1 x 1 1 1 1 x 1	

List 3

0,4,8,12	x x 0 0
----------	---------

Selection of a Cover

Prime implicant	Minterm							
	0	4	8	10	11	12	13	15
$p_1 = 1 \ 0 \ x \ 0$			✓	✓				
$p_2 = 1 \ 0 \ 1 \ x$				✓	✓			
$p_3 = 1 \ 1 \ 0 \ x$						✓	✓	
$p_4 = 1 \ x \ 1 \ 1$					✓			✓
$p_5 = 1 \ 1 \ x \ 1$							✓	✓
$p_6 = x \ x \ 0 \ 0$	✓	✓	✓			✓		

(a) Initial prime implicant cover table

Selection of a Cover

Prime implicant	Minterm							
	0	4	8	10	11	12	13	15
$p_1 = 1 \ 0 \ x \ 0$			✓	✓				
$p_2 = 1 \ 0 \ 1 \ x$				✓	✓			
$p_3 = 1 \ 1 \ 0 \ x$						✓	✓	
$p_4 = 1 \ x \ 1 \ 1$					✓			✓
$p_5 = 1 \ 1 \ x \ 1$							✓	✓
$p_6 = x \ x \ 0 \ 0$	✓	✓	✓			✓		

(a) Initial prime implicant cover table

p_6 is an *essential prime implicant*.

Selection of a Cover

Prime implicant	Minterm			
	10	11	13	15
p_1	✓			
p_2	✓	✓		
p_3			✓	
p_4		✓		✓
p_5			✓	✓

(b) After the removal of essential prime implicants

Selection of a Cover

Prime implicant	Minterm			
	10	11	13	15
p_1	✓			
p_2	✓	✓		
p_3			✓	
p_4		✓		✓
p_5			✓	✓

(b) After the removal of essential prime implicants

Prime p_2 dominates p_1 and p_5 dominates p_3 .

Selection of a Cover

Prime implicant	Minterm			
	10	11	13	15
p_2	✓	✓		
p_4		✓		✓
p_5			✓	✓

(c) After the removal of dominated rows

Selection of a Cover

Prime implicant	Minterm			
	10	11	13	15
p_2	✓	✓		
p_4		✓		✓
p_5			✓	✓

(c) After the removal of dominated rows

p_2 and p_5 are now essential.

Selection of a Cover

Prime implicant	Minterm							
	0	4	8	10	11	12	13	15
$p_1 = 1\ 0\ x\ 0$			✓	✓				
$p_2 = 1\ 0\ 1\ x$				✓	✓			
$p_3 = 1\ 1\ 0\ x$						✓	✓	
$p_4 = 1\ x\ 1\ 1$					✓			✓
$p_5 = 1\ 1\ x\ 1$							✓	✓
$p_6 = x\ x\ 0\ 0$	✓	✓	✓			✓		

(a) Initial prime implicant cover table

Final solution is p_2 , p_5 , and p_6 .

Generation of Prime Implicants

List 1

0	0 0 0 0	✓
1	0 0 0 1	✓
2	0 0 1 0	✓
8	1 0 0 0	✓
5	0 1 0 1	✓
6	0 1 1 0	✓
9	1 0 0 1	✓
12	1 1 0 0	✓
7	0 1 1 1	✓
13	1 1 0 1	✓
15	1 1 1 1	✓

List 2

0,1	0 0 0 x	✓
0,2	0 0 x 0	✓
0,8	x 0 0 0	✓
1,5	0 x 0 1	✓
2,6	0 x 1 0	✓
1,9	x 0 0 1	✓
8,9	1 0 0 x	✓
8,12	1 x 0 0	✓
5,7	0 1 x 1	✓
6,7	0 1 1 x	✓
5,13	x 1 0 1	✓
9,13	1 x 0 1	✓
12,13	1 1 0 x	✓
7,15	x 1 1 1	✓
13,15	1 1 x 1	✓

List 3

0,1,8,9	x 0 0 x
1,5,9,13	x x 0 1
8,9,12,13	1 x 0 x
5,7,13,15	x 1 x 1

Selection of a Cover

Prime implicant	Minterm							
	0	2	5	6	7	8	9	13
$p_1 = 0 \ 0 \ x \ 0$	✓	✓						
$p_2 = 0 \ x \ 1 \ 0$		✓		✓				
$p_3 = 0 \ 1 \ 1 \ x$				✓	✓			
$p_4 = x \ 0 \ 0 \ x$	✓					✓	✓	
$p_5 = x \ x \ 0 \ 1$			✓				✓	✓
$p_6 = 1 \ x \ 0 \ x$						✓	✓	✓
$p_7 = x \ 1 \ x \ 1$			✓		✓			✓

(a) Initial prime implicant cover table

Selection of a Cover

Prime implicant	Minterm							
	0	2	5	6	7	8	9	13
$p_1 = 0 \ 0 \ x \ 0$	✓	✓						
$p_2 = 0 \ x \ 1 \ 0$		✓		✓				
$p_3 = 0 \ 1 \ 1 \ x$				✓	✓			
$p_4 = x \ 0 \ 0 \ x$	✓					✓	✓	
$p_5 = x \ x \ 0 \ 1$			✓				✓	✓
$p_6 = 1 \ x \ 0 \ x$						✓	✓	✓
$p_7 = x \ 1 \ x \ 1$			✓		✓			✓

(a) Initial prime implicant cover table

Minterm 9 dominates minterm 8.

Minterm 13 dominates minterm 5.

Selection of a Cover

Prime implicant	Minterm					
	0	2	5	6	7	8
$p_1 = 0 \ 0 \ x \ 0$	✓	✓				
$p_2 = 0 \ x \ 1 \ 0$		✓		✓		
$p_3 = 0 \ 1 \ 1 \ x$				✓	✓	
$p_4 = x \ 0 \ 0 \ x$	✓					✓
$p_5 = x \ x \ 0 \ 1$			✓			
$p_6 = 1 \ x \ 0 \ x$						✓
$p_7 = x \ 1 \ x \ 1$			✓		✓	

(b) After the removal of columns 9 and 13

Selection of a Cover

Prime implicant	Minterm					
	0	2	5	6	7	8
$p_1 = 0 \ 0 \ x \ 0$	✓	✓				
$p_2 = 0 \ x \ 1 \ 0$		✓		✓		
$p_3 = 0 \ 1 \ 1 \ x$				✓	✓	
$p_4 = x \ 0 \ 0 \ x$	✓					✓
$p_5 = x \ x \ 0 \ 1$			✓			
$p_6 = 1 \ x \ 0 \ x$						✓
$p_7 = x \ 1 \ x \ 1$			✓		✓	

(b) After the removal of columns 9 and 13

Prime p_7 dominates p_5 .

Prime p_4 dominates p_6 .

Selection of a Cover

Prime implicant	Minterm					
	0	2	5	6	7	8
p_1	✓	✓				
p_2		✓		✓		
p_3				✓	✓	
p_4	✓					✓
p_7			✓		✓	

(c) After the removal of rows p_5 and p_6

Selection of a Cover

Prime implicant	Minterm					
	0	2	5	6	7	8
p_1	✓	✓				
p_2		✓		✓		
p_3				✓	✓	
p_4	✓					✓
p_7			✓		✓	

(c) After the removal of rows p_5 and p_6

Primes p_4 and p_7 are now essential.

Selection of a Cover

Prime implicant	Minterm	
	2	6
p_1	✓	
p_2	✓	✓
p_3		✓

(d) After including p_4 and p_7
in the cover

Selection of a Cover

Prime implicant	Minterm	
	2	6
p_1	✓	
p_2	✓	✓
p_3		✓

(d) After including p_4 and p_7
in the cover

Prime p_2 dominates remaining primes and becomes essential.

Selection of a Cover

Prime implicant	Minterm							
	0	2	5	6	7	8	9	13
$p_1 = 0 \ 0 \ x \ 0$	✓	✓						
$p_2 = 0 \ x \ 1 \ 0$		✓		✓				
$p_3 = 0 \ 1 \ 1 \ x$				✓	✓			
$p_4 = x \ 0 \ 0 \ x$	✓					✓	✓	
$p_5 = x \ x \ 0 \ 1$			✓				✓	✓
$p_6 = 1 \ x \ 0 \ x$						✓	✓	✓
$p_7 = x \ 1 \ x \ 1$			✓		✓			✓

(a) Initial prime implicant cover table

Final solution is p_2 , p_4 , and p_7 .

Cyclic Cover Table Example

Prime implicant	Minterm			
	0	3	10	15
$p_1 = 0 \ 0 \ x \ x$	✓	✓		
$p_2 = x \ 0 \ x \ 0$	✓		✓	
$p_3 = x \ 0 \ 1 \ x$		✓	✓	
$p_4 = x \ x \ 1 \ 1$		✓		✓
$p_5 = 1 \ x \ 1 \ x$			✓	✓

(a) Initial prime implicant cover table

Cyclic Cover Table Example

Prime implicant	Minterm			
	0	3	10	15
$p_1 = 0 \ 0 \ x \ x$	✓	✓		
$p_2 = x \ 0 \ x \ 0$	✓		✓	
$p_3 = x \ 0 \ 1 \ x$		✓	✓	
$p_4 = x \ x \ 1 \ 1$		✓		✓
$p_5 = 1 \ x \ 1 \ x$			✓	✓

(a) Initial prime implicant cover table

No essentials or dominance, must use *branching*.

Let us select prime p_3 .

Cyclic Cover Table Example

Prime implicant	Minterm	
	0	15
p_1	✓	
p_2	✓	
p_4		✓
p_5		✓

(b) After including p_3 in the cover

Cyclic Cover Table Example

Prime implicant	Minterm	
	0	15
p_1	✓	
p_2	✓	
p_4		✓
p_5		✓

(b) After including p_3 in the cover

Option to include prime p_1 or p_2 , AND p_4 or p_5 for 3 prime cover.
Select primes with minimum cost.

Cyclic Cover Table Example

Prime implicant	Minterm			
	0	3	10	15
p_1	✓	✓		
p_2	✓		✓	
p_4		✓		✓
p_5			✓	✓

(c) After excluding p_3 from the cover

Cyclic Cover Table Example

Prime implicant	Minterm			
	0	3	10	15
p_1	✓	✓		
p_2	✓		✓	
p_4		✓		✓
p_5			✓	✓

(c) After excluding p_3 from the cover

Minimum cost cover possible by selecting only two primes.

Either p_1 and p_5 OR p_2 and p_4

Summary of the Tabular Method

- 1 List all minterms where f is 1 or don't-care, generate prime implicants by successive pairwise comparisons.
- 2 Derive a cover table which indicates primes that cover each minterm where f is 1.
- 3 Select essential primes and reduce cover table by removing essential primes and covered minterms.
- 4 Use row and column dominance to reduce the table further.
- 5 Repeat steps 3 and 4 until table is empty or no reduction possible.
- 6 If cover table is not empty, use branching.

Heuristic Minimization Methods

- Functions seldom defined in the form of minterms, usually algebraic expressions or as sets of cubes.
- List of minterms can be very large.
- Results in numerous comparisons and computation of primes is slow.
- Solving covering tables can also be computationally intensive.
- Many heuristics have been developed to improve computation time.
- See Section 8.4.2 for one example heuristic minimization method.

Concluding Remarks

- Introduced multilevel logic synthesis.
- Presented BDD and cubical representations for logic functions which are commonly used in CAD tools for logic synthesis.
- Described a more scalable 2-level logic synthesis method.
- More details on logic synthesis in ECE/CS 5740.